



# Vapor Prime "A" Clear

## ICP Building Solutions Group/Pli-Dek

Version No: 1.1  
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

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S.GHS.USA.EN

### SECTION 1 Identification

#### Product Identifier

Product name	Vapor Prime "A" Clear
Synonyms	Not Available
Proper shipping name	Resin Solution, flammable (contains 4-chlorobenzotrifluoride)
Other means of identification	Not Available

#### Recommended use of the chemical and restrictions on use

Relevant identified uses	Specialty Flooring Resin
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#### Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	ICP Building Solutions Group/Pli-Dek
Address	4565 W. Watkins Street Phoenix AZ Not applicable
Telephone	623-435-2277
Fax	Not Available
Website	<a href="http://www.ICPGROUP.com">www.ICPGROUP.com</a>
Email	Not Available

#### Emergency phone number

Association / Organisation	ChemTel
Emergency telephone numbers	1-800-255-3924
Other emergency telephone numbers	1-813-248-0585

### SECTION 2 Hazard(s) identification

#### Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Flammable Liquid Category 3, Eye Irritation Category 2A, Reproductive Toxicity Category 1A, Chronic Aquatic Hazard Category 2, Specific target organ toxicity - repeated exposure Category 2, Skin Corrosion/Irritation Category 2, Germ cell mutagenicity Category 2, Skin Sensitizer Category 1B, Carcinogenicity Category 2, Acute Aquatic Hazard Category 2
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#### Label elements

Hazard pictogram(s)	
Signal word	<b>Danger</b>

#### Hazard statement(s)

H226	Flammable liquid and vapour.
H319	Causes serious eye irritation.
H360	May damage fertility or the unborn child.

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H411	Toxic to aquatic life with long lasting effects.
H373	May cause damage to organs through prolonged or repeated exposure.
H315	Causes skin irritation.
H341	Suspected of causing genetic defects.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

**Hazard(s) not otherwise classified**

Not Applicable

**Precautionary statement(s) General**

P101	If medical advice is needed, have product container or label at hand.
P102	Keep out of reach of children.

**Precautionary statement(s) Prevention**

P202	Do not handle until all safety precautions have been read and understood.
P210	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P260	Do not breathe dust/fumes/gas/mist/vapors/spray
P264	Wash thoroughly after handling.
P270	Do not eat, drink, or smoke while using this product.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement(s) Response**

P308+P313	IF exposed or concerned: Get medical advice/attention.
P302+P350	IF ON SKIN: Gently wash with plenty of soap and water.
P305+P352+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P301+P330+P331	IF SWALLOWED, Rinse mouth. DO NOT induce vomiting.
P337+P313	If eye irritation persists, seek medical advice/attention.
P362+P364	Take off contaminated clothing and wash before reuse.

**Precautionary statement(s) Storage**

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

**Precautionary statement(s) Disposal**

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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**SECTION 3 Composition / information on ingredients****Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
25085-99-8	35-40	<u>bisphenol A diglycidyl ether polymer</u>
9003-36-5	35-40	<u>phenol/ formaldehyde glycidyl ether copolymer</u>
2210-79-9	5-10	<u>o-cresyl glycidyl ether</u>
98-56-6	15-20	<u>4-chlorobenzotrifluoride</u>
2530-83-8	<1	<u>gamma-glycidoxypropyltrimethoxysilane</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

**SECTION 4 First-aid measures****Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
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<b>Skin Contact</b>	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ <b>IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.</b></li> <li>▶ For advice, contact a Poisons Information Centre or a doctor.</li> <li>▶ Urgent hospital treatment is likely to be needed.</li> <li>▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.</li> <li>▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist.</li> <li>▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS.</li> </ul> <p><b>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</b></p> <ul style="list-style-type: none"> <li>▶ <b>INDUCE</b> vomiting with fingers down the back of the throat, <b>ONLY IF CONSCIOUS</b>. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> </ul> <p><b>NOTE:</b> Wear a protective glove when inducing vomiting by mechanical means.</p>

**Most important symptoms and effects, both acute and delayed**

See Section 11

**Indication of any immediate medical attention and special treatment needed**

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

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BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate seizures.
- ▶ **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

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ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

Treat symptomatically.

**SECTION 5 Fire-fighting measures****Extinguishing media**

- ▶ Foam.
- ▶ Dry chemical powder.

**Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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**Special protective equipment and precautions for fire-fighters**

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are flammable.</li> <li>▶ Moderate fire hazard when exposed to heat or flame.</li> </ul> <p>Combustion products include: carbon dioxide (CO<sub>2</sub>) carbon monoxide (CO) aldehydes hydrogen chloride phosgene hydrogen fluoride</p>

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other pyrolysis products typical of burning organic material.

## SECTION 6 Accidental release measures

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Remove all ignition sources.</li> <li>▶ Clean up all spills immediately.               <ul style="list-style-type: none"> <li>·In the event of a spill of a reactive diluent, the focus is on containing the spill to prevent contamination of soil and surface or ground water.</li> <li>·If irritating vapors are present, an approved air-purifying respirator with organic vapor canister is recommended for cleaning up spills and leaks.</li> </ul> </li> </ul>
<b>Major Spills</b>	<p>Industrial spills or releases of reactive diluents are infrequent and generally contained. If a large spill does occur, the material should be captured, collected, and reprocessed or disposed of according to applicable governmental requirements.</p> <ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 Handling and storage

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of overexposure occurs.</li> <li>▶ <b>DO NOT allow clothing wet with material to stay in contact with skin</b></li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers in approved flammable liquid storage area.</li> <li>▶ Store away from incompatible materials in a cool, dry, well-ventilated area.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> </ul>
<b>Storage incompatibility</b>	<p>Epoxides:</p> <ul style="list-style-type: none"> <li>▶ are highly reactive with acids, bases, and oxidising and reducing agents.</li> <li>▶ react, possibly violently, with anhydrous metal chlorides, ammonia, amines and group 1 metals.</li> <li>▶ Phenols are incompatible with strong reducing substances such as hydrides, nitrides, alkali metals, and sulfides.</li> <li>▶ Avoid use of aluminium, copper and brass alloys in storage and process equipment.</li> </ul> <p>Glycidyl ethers:</p> <ul style="list-style-type: none"> <li>▶ may form unstable peroxides on storage in air, light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels</li> <li>▶ may polymerise in contact with heat, organic and inorganic free radical producing initiators</li> <li>▶ may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines</li> <li>▶ react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide</li> <li>▶ attack some forms of plastics, coatings, and rubber</li> </ul> <p>Reactive diluents are stable under recommended storage conditions, but can decompose at elevated temperatures. In some cases, decomposition can cause pressure build-up in closed systems.</p> <ul style="list-style-type: none"> <li>▶ Avoid cross contamination between the two liquid parts of product (kit).</li> <li>▶ If two part products are mixed or allowed to mix in proportions other than manufacturer's recommendation, polymerisation with gelation and evolution of heat (exotherm) may occur.</li> <li>▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents</li> </ul>

## SECTION 8 Exposure controls / personal protection

### Control parameters

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Not Available

#### Emergency Limits

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
gamma-glycidioxypropyltrimethoxysilane	Glycidioxypropyltrimethoxysilane; (3-(2,3-Epoxypropoxy) propyltrimethoxysilane)	9.3 mg/m3	100 mg/m3	230 mg/m3

Ingredient	Original IDLH	Revised IDLH

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Ingredient	Original IDLH	Revised IDLH
bisphenol A diglycidyl ether polymer	Not Available	Not Available
phenol/ formaldehyde glycidyl ether copolymer	Not Available	Not Available
o-cresyl glycidyl ether	Not Available	Not Available
4-chlorobenzotrifluoride	Not Available	Not Available
gamma-glycidoxypropyltrimethoxysilane	Not Available	Not Available

## Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
bisphenol A diglycidyl ether polymer	E	≤ 0.1 ppm
phenol/ formaldehyde glycidyl ether copolymer	E	≤ 0.1 ppm
o-cresyl glycidyl ether	E	≤ 0.1 ppm
4-chlorobenzotrifluoride	E	≤ 0.1 ppm
gamma-glycidoxypropyltrimethoxysilane	E	≤ 0.1 ppm

**Notes:** Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

## Exposure controls

<b>Appropriate engineering controls</b>	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
<b>Personal protection</b>	
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.</p> <p>The performance, based on breakthrough times, of:</p> <ul style="list-style-type: none"> <li>·Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent</li> <li>·Butyl Rubber ranges from excellent to good</li> <li>·Nitrile Butyl Rubber (NBR) from excellent to fair.</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▶ Overalls.</li> <li>▶ PVC Apron.</li> <li>▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> </ul>

## Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

## SECTION 9 Physical and chemical properties

## Information on basic physical and chemical properties

<b>Appearance</b>	Epoxy resins are thermosetting polymers, which are crosslinked using hardeners (curing agents). Epoxy is either any of the basic components or the cured end products of epoxy resins, as well as a colloquial name for the epoxide functional group. Epoxy resins, also known as polyepoxides, are a class of reactive prepolymers and polymers which contain at least two epoxide groups.		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	Not Available

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<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	43	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Flammable.	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Immiscible	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available

## SECTION 10 Stability and reactivity

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 Toxicological information

## Information on toxicological effects

<b>Inhaled</b>	<p>The material is not thought to produce either adverse health effects or irritation of the respiratory tract following inhalation (as classified by EC Directives using animal models). Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>In animal testing, exposure to aerosols of reactive diluents (especially o-cresol glycidyl ether, CAS RN:2210-79-9) has been reported to affect the adrenal gland, central nervous system, kidney, liver, ovaries, spleen, testes, thymus and respiratory tract.</p> <p>Inhalation hazard is increased at higher temperatures.</p>
<b>Ingestion</b>	<p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p> <p>Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury.</p> <p>Animal testing showed that a single dose of bisphenol A diglycidyl ether (BADGE) given by mouth, caused an increase in immature sperm.</p> <p>At sufficiently high doses the material may be nephrotoxic (i.e. poisonous to the kidney).</p> <p>Exposure may cause salivation, and increases in blood cholesterol and triglycerides. There may also be increase in weight of the liver and kidney and deposition of fat in the adrenal gland.</p> <p>At sufficiently high doses the material may be hepatotoxic (i.e. poisonous to the liver).</p>
<b>Skin Contact</b>	<p>Skin contact with the material may be harmful; systemic effects may result following absorption.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterized by redness and swelling, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation when applied daily for 4 hours over 20 days.</p> <p>Skin contact with reactive diluents may cause slight to moderate irritation with local redness. Repeated or prolonged skin contact may cause burns.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.</p>
<b>Eye</b>	<p>Eye contact with reactive diluents may cause slight to severe irritation with the possibility of chemical burns or moderate to severe damage to the cornea.</p> <p>This material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.</p>
<b>Chronic</b>	<p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> <p>Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material.</p>

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	<p>Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure.</p> <p>For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions. Exposure to some reactive diluents (notably, neopentylglycol diglycidyl ether, CAS RN: 17557-23-2) has caused cancer in some animal testing. Glycidyl ethers can cause genetic damage and cancer.</p> <p>Bisphenol F, bisphenol A, fluorine-containing bisphenol A (bisphenol AF) and other diphenylalkanes were found to have oestrogen-like effects. Bisphenol F is present in the environment and as a contaminant of food, so humans may therefore be exposed to bisphenol.</p> <p>Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm.</p> <p>4-chlorobenzotrifluoride (PCBTF) may have potential to cause cancer because of its structural similarities with two known cancer causing agents. The epoxide group is an alkylating agent and thus destroys nucleotides within the cell. This may cause cancer.</p>
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Vapor Prime "A" Clear	TOXICITY	IRRITATION
	Not Available	Not Available
bisphenol A diglycidyl ether polymer	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 6000 mg/kg <sup>[2]</sup> Oral (rat) LD50: >2400 mg/kg <sup>[2]</sup>	Not Available
phenol/ formaldehyde glycidyl ether copolymer	TOXICITY	IRRITATION
	dermal (rat) LD50: >400 mg/kg <sup>[2]</sup> Oral (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup> Skin: adverse effect observed (irritating) <sup>[1]</sup>
o-cresyl glycidyl ether	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): non-irritating *
	Inhalation (rat) LC50: 6.09 mg/l/4H <sup>[2]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Oral (rat) LD50: >2000 mg/kg <sup>[2]</sup>	Skin (rabbit): irritating * Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
4-chlorobenzotrifluoride	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2 mg/kg <sup>[2]</sup> Oral (rat) LD50: 13000 mg/kg <sup>[2]</sup>	Not Available
gamma-glycidoxypropyltrimethoxysilane	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 4247.9 mg/kg <sup>[2]</sup>	Not Available
	Inhalation (rat) LC50: >5.3 mg/l/4H <sup>[2]</sup> Oral (rat) LD50: 7010 mg/kg <sup>[2]</sup>	
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>BISPHENOL A DIGLYCIDYL ETHER POLYMER</b>	The substance is classified by IARC as Group 3: <b>NOT</b> classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. * [Reichold]; ** [EpoxyLite Corp.]; for monomer
<b>PHENOL/ FORMALDEHYDE GLYCIDYL ETHER COPOLYMER</b>	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
<b>O-CRESYL GLYCIDYL ETHER</b>	o-CGE is a direct-acting mutagen in in-vitro test systems. Studies in vivo, including micronucleus tests and assays in transgenic animals, showed no mutagenic activity. Causes sensitisation * * Huntsman Araldite DY-K/ CH SDS
<b>4-CHLOROBENZOTRIFLUORIDE</b>	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound.
<b>GAMMA-GLYCIDOXYPROPYLTRIMETHOXSILANE</b>	Low molecular weight alkoxysilane can cause irreversible lung damage when inhaled at low dose. It is not an obvious skin irritant. For gamma-glycidopropyltrimethoxysilane (GPTMS): GPTMS undergoes rapid hydrolysis and the observed toxicity is expected to be due primarily to methanol and silanetriols. GPTMS is mildly irritating to the skin and eyes and is not a known skin sensitiser in humans or in animals.
<b>Vapor Prime "A" Clear &amp; O-CRESYL GLYCIDYL ETHER</b>	Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation.
<b>Vapor Prime "A" Clear &amp; BISPHENOL A DIGLYCIDYL ETHER POLYMER &amp; PHENOL/ FORMALDEHYDE GLYCIDYL ETHER COPOLYMER &amp; O-CRESYL GLYCIDYL ETHER</b>	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type.
<b>Vapor Prime "A" Clear &amp; BISPHENOL A DIGLYCIDYL ETHER POLYMER</b>	Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin. Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects. Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters

## Vapor Prime "A" Clear

	and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm. Glycidyl ethers can cause genetic damage and cancer.
<b>Vapor Prime "A" Clear &amp; BISPHENOL A DIGLYCIDYL ETHER POLYMER &amp; PHENOL/ FORMALDEHYDE GLYCIDYL ETHER COPOLYMER</b>	The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity.
<b>Vapor Prime "A" Clear &amp; BISPHENOL A DIGLYCIDYL ETHER POLYMER &amp; O-CRESYL GLYCIDYL ETHER &amp; GAMMA-GLYCIDOXYPROPYLTRIMETHOXYSILANE</b>	Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative. For 1,2-butylene oxide (ethyloxirane): In animal testing, ethyloxirane increased the incidence of tumours of the airways in animals exposed via inhalation. However, tumours were not observed in mice chronically exposed via skin.
<b>Vapor Prime "A" Clear &amp; 4-CHLOROBENZOTRIFLUORIDE</b>	Medium to long term exposure to chlorobenzotrifluoride may produce increase in weight of the liver, kidney, and thyroid gland at high doses. Only limited reproductive effects were noted, and no gene alteration effects.

<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b>	✓
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✓
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✗
<b>Respiratory or Skin sensitisation</b>	✓	<b>STOT - Repeated Exposure</b>	✓
<b>Mutagenicity</b>	✓	<b>Aspiration Hazard</b>	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
✓ – Data available to make classification

## SECTION 12 Ecological information

## Toxicity

	Endpoint	Test Duration (hr)	Species	Value	Source
	Vapor Prime "A" Clear	Not Available	Not Available	Not Available	Not Available
bisphenol A diglycidyl ether polymer	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	3.349mg/L	3
phenol/ formaldehyde glycidyl ether copolymer	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	0.55mg/L	2
	EC50	48	Crustacea	>1-mg/L	2
	EC50	72	Algae or other aquatic plants	>1.8mg/L	2
	NOEC	504	Crustacea	0.3mg/L	2
o-cresyl glycidyl ether	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	ca.6.5mg/L	2
	EC50	48	Crustacea	ca.3.3mg/L	2
	EC50	72	Algae or other aquatic plants	ca.5.1mg/L	2
4-chlorobenzotrifluoride	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	2.083mg/L	3
	EC50	48	Crustacea	=3.68mg/L	1
	EC50	72	Algae or other aquatic plants	>0.41mg/L	2
	NOEC	504	Crustacea	=0.03mg/L	1
gamma-glycidoxypropyltrimethoxysilane	Endpoint	Test Duration (hr)	Species	Value	Source
	LC50	96	Fish	4.9mg/L	2
	EC50	48	Crustacea	473mg/L	2
	EC50	96	Algae or other aquatic plants	<1.000mg/L	3
	EC100	48	Crustacea	1-mg/L	2
	NOEC	96	Fish	1.5mg/L	2

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Liquid epoxy resins and some reactive diluents are not readily biodegradable, although its epoxy functional groups are hydrolysed in contact with water, they have the potential to bio-accumulate and are moderately toxic to aquatic organisms. They are generally classified as dangerous for the environment according to the European Union classification criteria.

## Vapor Prime "A" Clear

For bisphenol A and related bisphenols:

Environmental fate:

Biodegradability (28 d) 89% - Easily biodegradable

Bioconcentration factor (BCF) 7.8 mg/l

Bisphenol A, its derivatives and analogues, can be released from polymers, resins and certain substances by metabolic products

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII

As an environmental contaminant, bisphenol A interferes with nitrogen fixation at the roots of leguminous plants associated with the bacterial symbiont *Sinorhizobium meliloti*. Despite a half-life in the soil of only 1-10 days, its ubiquity makes it an important pollutant.

For 4-chlorobenzotrifluoride (PCBTF):

Environmental Fate:

Soil absorption is anticipated. This substance is relatively biodegradable and is not expected to bioaccumulate or bioconcentrate (BCF 120).

Reactive diluents generally have a low to moderate potential for bioconcentration (tendency to accumulate in the food chain) and a high to very high potential for mobility in soil. Small amounts that escape to the atmosphere will photodegrade.

Environmental toxicity is a function of the n-octanol/water partition coefficient (log Pow, log Kow). Compounds with log Pow >5 act as neutral organics, but at a lower log Pow, the toxicity of epoxide-containing polymers is greater than that predicted for simple narcotics.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology.

For 1,2-Butylene oxide (Ethylloxirane):

log Kow values of 0.68 and 0.86. BAF and BCF : 1 to 17 L./kg.

Reactive diluents which are only slightly soluble in water and do not evaporate quickly are expected to sink to the bottom or float to the top, depending on the density, where they would be expected to biodegrade slowly.

For Phenols:

Ecotoxicity - Phenols with log Pow >7.4 are expected to exhibit low toxicity to aquatic organisms however; the toxicity of phenols with a lower log Pow is variable. Dinitrophenols are more toxic than predicted from QSAR estimates.

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A diglycidyl ether polymer	HIGH	HIGH
o-cresyl glycidyl ether	HIGH	HIGH
4-chlorobenzotrifluoride	HIGH	HIGH
gamma-glycidoxypropyltrimethoxysilane	HIGH	HIGH

### Bioaccumulative potential

Ingredient	Bioaccumulation
bisphenol A diglycidyl ether polymer	LOW (LogKOW = 2.6835)
o-cresyl glycidyl ether	LOW (LogKOW = 2.1609)
4-chlorobenzotrifluoride	LOW (BCF = 202)
gamma-glycidoxypropyltrimethoxysilane	LOW (LogKOW = -0.9152)

### Mobility in soil

Ingredient	Mobility
bisphenol A diglycidyl ether polymer	LOW (KOC = 51.43)
o-cresyl glycidyl ether	LOW (KOC = 67.93)
4-chlorobenzotrifluoride	LOW (KOC = 1912)
gamma-glycidoxypropyltrimethoxysilane	LOW (KOC = 90.22)

## SECTION 13 Disposal considerations

### Waste treatment methods

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> <p>Waste Management</p> <p>Production waste from epoxy resins and resin systems should be treated as hazardous waste in accordance with National regulations. Fire retarded resins containing halogenated compounds should also be treated as special waste.</p> <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.</p> <ul style="list-style-type: none"> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ Recycle wherever possible.</li> <li>▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> </ul>
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## SECTION 14 Transport information

### Labels Required

## Vapor Prime "A" Clear

	
Marine Pollutant	

## Land transport (DOT)

UN number	1866	
UN proper shipping name	Resin Solution, flammable (contains 4-chlorobenzotrifluoride)	
Transport hazard class(es)	Class	3
	Subrisk	Not Applicable
Packing group	III	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Hazard Label	3
	Special provisions	B1, B52, IB3, T2, TP1

## Air transport (ICAO-IATA / DGR)

UN number	1866	
UN proper shipping name	Resin solution flammable (contains 4-chlorobenzotrifluoride)	
Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3L
Packing group	III	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	366
	Cargo Only Maximum Qty / Pack	220 L
	Passenger and Cargo Packing Instructions	355
	Passenger and Cargo Maximum Qty / Pack	60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y344
	Passenger and Cargo Limited Maximum Qty / Pack	10 L

## Sea transport (IMDG-Code / GGVSee)

UN number	1866	
UN proper shipping name	RESIN SOLUTION flammable (contains 4-chlorobenzotrifluoride)	
Transport hazard class(es)	IMDG Class	3
	IMDG Subrisk	Not Applicable
Packing group	III	
Environmental hazard	Marine Pollutant	
Special precautions for user	EMS Number	F-E , S-E
	Special provisions	223 955
	Limited Quantities	5 L

## Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## SECTION 15 Regulatory information

## Safety, health and environmental regulations / legislation specific for the substance or mixture

bisphenol A diglycidyl ether polymer is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

Continued...

## Vapor Prime "A" Clear

**phenol/ formaldehyde glycidyl ether copolymer is found on the following regulatory lists**

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive) Rule  
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

**o-cresyl glycidyl ether is found on the following regulatory lists**

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory  
 US TSCA Chemical Substance Inventory - Interim List of Active Substances

**4-chlorobenzotrifluoride is found on the following regulatory lists**

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B : Possibly carcinogenic to humans  
 US - California Proposition 65 - Carcinogens  
 US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List  
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory  
 US TSCA Chemical Substance Inventory - Interim List of Active Substances  
 US TSCA Section 12(b) - List of Chemical Substances Subject to Export Notification Requirements  
 US TSCA Section 4/12 (b) - Sunset Dates/Status

**gamma-glycidioxypropyltrimethoxysilane is found on the following regulatory lists**

US DOE Temporary Emergency Exposure Limits (TEELs)  
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory  
 US TSCA Chemical Substance Inventory - Interim List of Active Substances

**Federal Regulations****Superfund Amendments and Reauthorization Act of 1986 (SARA)****Section 311/312 hazard categories**

Flammable (Gases, Aerosols, Liquids, or Solids)	Yes
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	No
Reproductive toxicity	Yes
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	Yes
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

**US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)**

None Reported

**State Regulations****US. California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm

**US - California Proposition 65 - Carcinogens: Listed substance**

p-chloro- $\alpha,\alpha,\alpha$ -trifluorotoluene (para-Chlorobenzotrifluoride, PCBTF) Listed

**National Inventory Status**

National Inventory	Status
Australia - AIIC	Yes
Australia - AIIC / Australia Non-Industrial Use	No (bisphenol A diglycidyl ether polymer; phenol/ formaldehyde glycidyl ether copolymer; o-cresyl glycidyl ether; 4-chlorobenzotrifluoride; gamma-glycidioxypropyltrimethoxysilane)
Canada - DSL	Yes

## Vapor Prime "A" Clear

National Inventory	Status
Canada - NDSL	No (bisphenol A diglycidyl ether polymer; phenol/ formaldehyde glycidyl ether copolymer; o-cresyl glycidyl ether; 4-chlorobenzotrifluoride; gamma-glycidoxypropyltrimethoxysilane)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (bisphenol A diglycidyl ether polymer)
Japan - ENCS	No (bisphenol A diglycidyl ether polymer; phenol/ formaldehyde glycidyl ether copolymer)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (o-cresyl glycidyl ether; 4-chlorobenzotrifluoride; gamma-glycidoxypropyltrimethoxysilane)
Vietnam - NCI	Yes
Russia - ARIPS	No (o-cresyl glycidyl ether)
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

## SECTION 16 Other information

Revision Date	08/11/2020
Initial Date	06/18/2020

## CONTACT POINT

\*\*PLEASE NOTE THAT TITANIUM DIOXIDE IS NOT PRESENT IN CLEAR OR NEUTRAL BASES\*\*

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

## Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit.  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index

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